

# **Main Steam Vents**

For Steam Vent selection information, please refer to "Selection Guidelines" on page 133.

## How to Select Steam Vents

Model Number	Radiator (Angle Type)	Convector (Bottom Inlet)	Unit Heater	Mains	Thermostatlic Vent (only)	Remarks
1A	Х					Adjustable Orifice
70A	X					Fixed Orifice
40	X					Fixed Orifice
1B		Х				Adjustable Orifice
41		Х				Fixed Orifice
43		Х				Fixed Orifice
45		Х				Fixed Orifice
71A		Х				Fixed Orifice
71B		Х				Fixed Orifice
71C		Х				Fixed Orifice
508		Х				Moisture Type
4A				Х		Small Systems
75				Х		Low Pressure
75H				Х		High Pressure
76				Х		Vacuum Systems
3					Х	Paul Systems
74			X			Unit Heaters
4					Х	Small Systems
8C					Х	High Pressure

## **Model 4A** Part No. 401413

## Air Valve (non-vacuum)

- Float-type thermostatic vent
- For residential or small one-pipe or two-pipe systems
- Single non-adjustable port
- ½" NPT female and ¾" NPT male straight shank
- Install 6-10" (150-250mm) above horizontal return and 18" (450mm) above the boiler water line
- Maximum operating pressure 2 psig (0.13 bar)\*
- Maximum pressure 10 psig (0.7 bar)

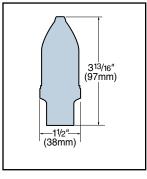
#### Model 75 Part No. 401434 75H Part No. 401437

## Air Valve (non-vacuum)

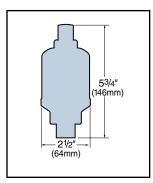
- Float-type thermostatic vent
- For medium and large systems
- Single non-adjustable port
- ½" NPT female and ¾" NPT male straight shank
- Maximum operating pressure\*
- Model 75 3 psig (0.2 bar)
- Model 75H 10 psig (0.7 bar)
- Maximum pressure 15 psig (1.0 bar)

\*Drop away pressure (maximum pressure against which the vent can open).









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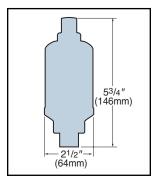




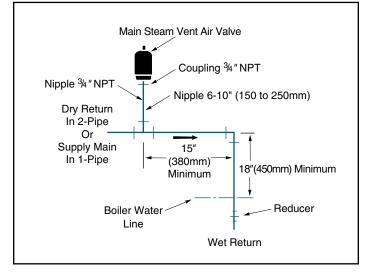
#### Model 76 Part No. 401432 Vacuum Valve

- Float-type themostatic vent
- For medium and large one-pipe vacuum systems
- Single non-adjustable port
- ½" NPT female and ¾" NPT male straight shank
- Install 6-10" (150-250mm) above horizontal return and 8" (450mm) above the boiler water line
- Maximum operating pressure 3 psig (0.2 bar)
- Maximum pressure 15 psig (1.0 bar)





# Installation



To prevent steam vents from sputtering water or damage from water hammer, observe the minimum elevations shown. Vents